



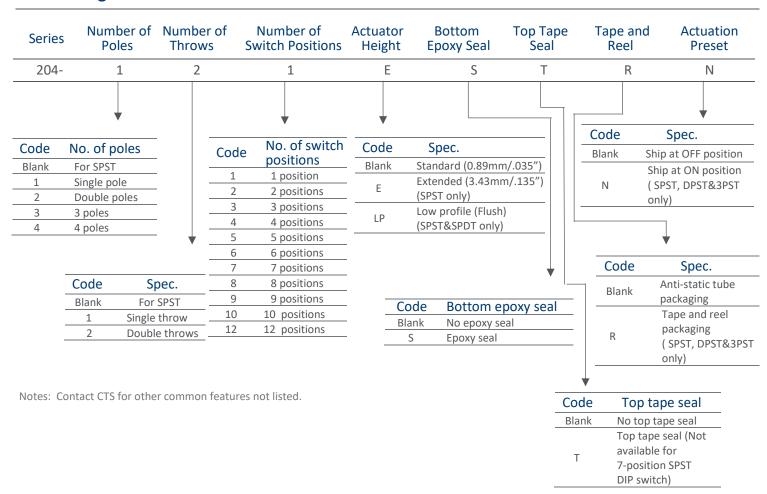
Series 204 Surface Mount Multi-Functional DIP Switch

- Coplanarity: 0.1mm/.004" maximum
- Enclosed actuators shield contacts from foreign particles throughout life of switch
- Available with SPST, SPDT, DPST, 3PST circuitry choices
- Optional top tape seal for board spray washing

Description

Integral terminal and contact molded into thermoset base provides electrostatic discharge protection rated to 22KV. Optimized gold plated contact design incorporates a dimple wiping interface for long-term contact corrosion resistance.

Ordering Information



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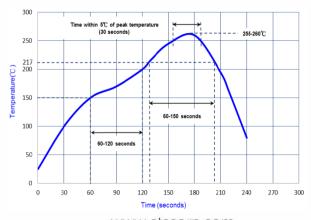
Electrical Specifications

Parameter	Conditions & Remarks Min		Conditions & Remarks N		Max	Unit	
Circuit	SPST	2	12				
	SPDT 1 DPST 1		6				
			6	positions			
	3PST	1	4				
Contact Resistance	Initial		50	milliohms			
	At end of life		100				
Insulation Resistance	Between insulated terminals		megohms				
Dialoctric Strongth	500 VAC between adjacent		1	minute			
Dielectric Strength	switches		1 11111				
Actuation Life	50mA @ 24 VDC	5,000	cycles				
Switch Capacitance	Between adjacent closed switches			pF			
			100	mA			
Nonswitching Rating			or	or			
			50	VDC			
Conlonarity		0.1	mm				
Coplanarity			0.004	inch			

Mechanical and Environmental

Soldering	Maximum reflow temperature, 250°C for 30 seconds		
MSL	Level 1		
RoHS	Lead-Free. Fully compliant to RoHS Directive 2011/65/EU		
Shock	Per MIL-STD-202F, method 213B, condition A(50G's)		
	with no contact inconsistencies greater than 1 microsecond		
Vibration	Per MIL-STD-202F, method 204D, condition B (.06" or 15G's between 10 HZ to 2K HZ) with		
	no contact inconsistencies greater than 1 microsecond		
Seal	Bottom epoxy seal		
Seal	Top tape seal optional		
Marking	Special side or top marking available-consult CTS		
Packaging:	Standard anti-static tube packaging, optional tape and reel packaging		
Operating Temperature	-40°C to +85°C		
Range			
Storage Temperature	-55°C to +85°C		
Range			

Soldering Profile

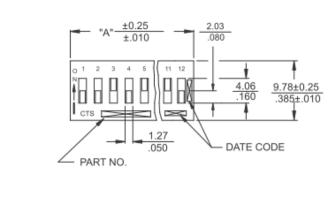


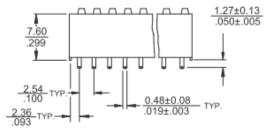
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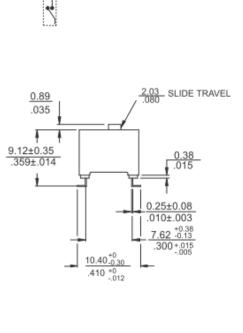


Mechanical Specifications

Figure 1 - SPST







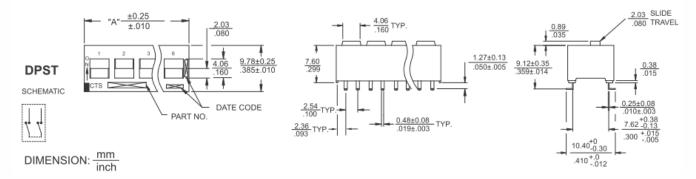
SCHEMATIC

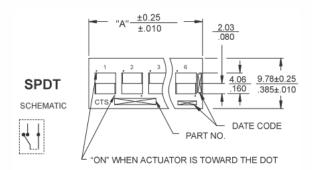
DIMENSION: mm inch

"A" Overall Dimension	No. of Switch Positions	Part No.
7.26 / .286	2	204-2
9.80 / .386	3	204-3
12.34 / .486	4	204-4
14.88 / .586	5	204-5
17.42 / .686	6	204-6
19.96 / .786	7	204-7
22.50 / .886	8	204-8
25.04 / .986	9	204-9
27.58 / 1.086	10	204-10
32.66 / 1.286	12	204-12



Figure 2 - SPDT/DPST

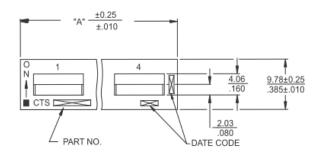




Ordering Information SPDT/DPST Switches

"A" Overall Dimension	Number of Switch Positions	Actuation	Part No.
7.26 / .286	1	SPDT/DPST	204-121/204-211
12.34 / .486	2	SPDT/DPST	204-122/204-212
17.42 / .686	3	SPDT/DPST	204-123/204-213
22.50 / .886	4	SPDT/DPST	204-124/204-214
27.58 / 1.086	5	SPDT/DPST	204-125/204-215
32.66 / 1.286	6	SPDT/DPST	204-126/204-216

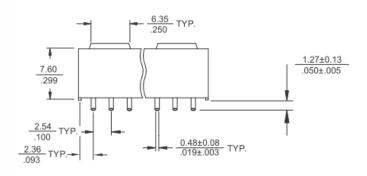
Figure 3 - 3PST

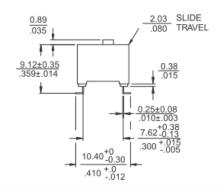




Ordering Information 3PST Switches

"A" Overall Dimension	No. of Switch Positions	Actuation	Part No.
9.80 / .386	1	3PST	204-311
17.42 / .686	2	3PST	204-312
25.04 / .986	3	3PST	204-313
32.66 / 1.286	4	3PST	204-314

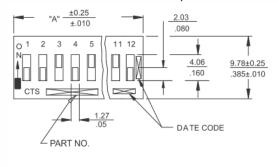


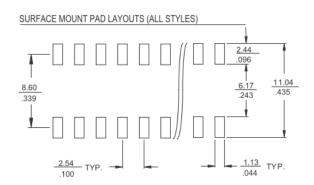


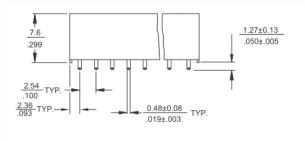
DIMENSION: mm inch

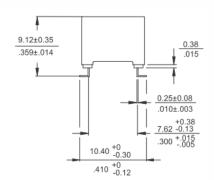


Figure 4 – Low Profile Actuators (SPST&SPDT only)









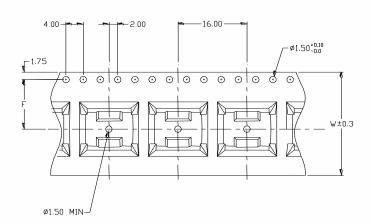
DIMENSION: mm

Packing: Tape and Reel

					Unit: mm
SW Section	Fig	Во	W	F	S
2	I	7.15	24.0	11.50	-
3	I	9.69	24.0	11.50	-
4	1	12.23	24.0	11.50	-
5	П	14.81	32.0	14.20	28.4
6	П	17.35	32.0	14.20	28.4
8	П	22.40	44.0	20.20	40.4
12	П	32.56	44.0	20.20	40.4







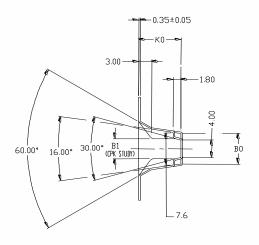
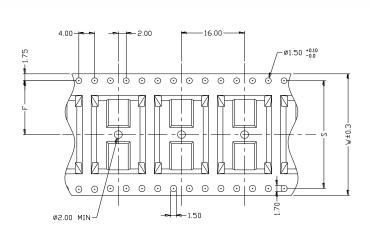


FIG I



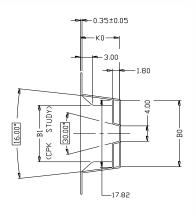


FIG II

SPECIFIED REEL PARTS DIMENSIONS:

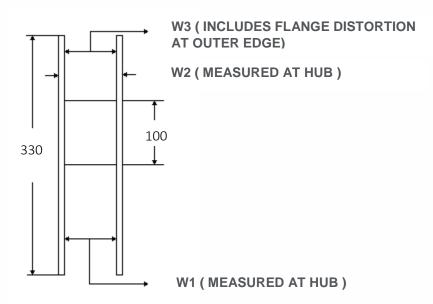
Unit: mm

SW Section	W1	W2	W3
2~4	24.4	30.4 MAX.	23.9 MIN./27.4 MAX.
5~6	32.4	38.4 MAX.	31.9 MIN./35.4 MAX.
8	44.4	50.4 MAX.	43.9 MIN./47.4 MAX.
12	44.4	50.4 MAX.	43.9 MIN./47.4 MAX.

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(SEE PICTURE FIG)



- 1. TAPE SPROCKET HOLE PITCH: 4.0 ± 0.1MM
- 2. ALL SMT ASSEMBLING MACHINES WILL PICK-UP THE COMPONENT FROM THE POINT, WHICH
- IS LOCATED IN THE CENTRE OF TWO ADJACENT SPROCKET HOLES IN FEEDING DIRECTION. THIS
 MUST BE TAKEK INTO ACCOUNT WHEN DESIGNING THE LOCATION OF THE COMPONENT IN
 T&R POCKET.
- 4. RECOMMENDED PART ORIENTATION IN TAPE & REEL POCKET.

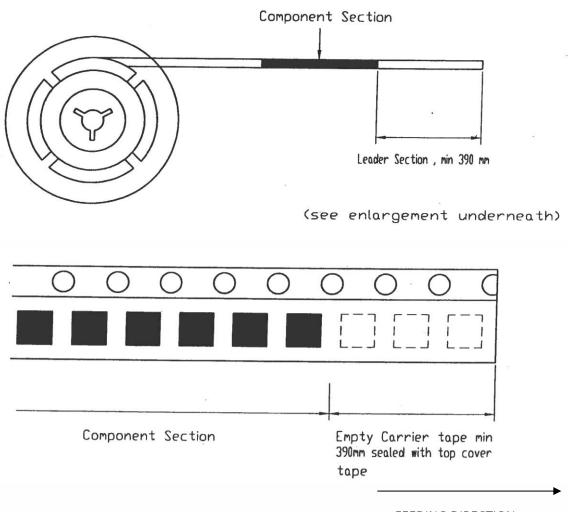
ORIENT SWITCH TERMINAL #1 TO THE SIDE OF ROUND SPROCKET HOLES, SEE PICTURE BELOW.



LENGTH OF TAPE

5. THERE SHALL BE A LEADER OF 390mm MINIMUM WHICH IS SEALED ONTO EMPTY CARRIER TAPE, SEE PICTURE BELOW.





FEEDING DIRECTION