

October 15, 2013

## Shelf life and solderability of our tin plated products

- Shelf life  
Minimum of one year

- Storage recommendations

Parts should be kept packaged in our RoHS compliant VCI bags.

- Testing

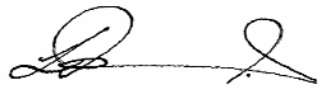
We recommend solderability tests after 6 months of product in "unsealed" bags only.

- Soldering

There are no special soldering requirements. The following links are the standards we recommend for our Tin-plated products:

1) Through hole Mount soldering: IPC/JEDEC standard ([www.jedec.org/standards-documents/results/jesd22-b106d](http://www.jedec.org/standards-documents/results/jesd22-b106d))

2) SMT moisture sensitive reflow: IPC/JEDEC standard ([www.jedec.org/standards-documents/results/j-std-020d.1](http://www.jedec.org/standards-documents/results/j-std-020d.1))



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