

40W Adapter Module Design with FT861



Index

1	INTRODUCTION	3
2	ADAPTER MODULE SPECIFICATION	3
2.1	Input Characteristics	3
2.2	Output Characteristics	3
2.3	Performance Specification	4
2.4	Protection Features	4
2.5	Environmental	4
2.6	Dielectric Withstand (Hi-pot) Test	4
2.7	Insulation	4
3	ADAPTER MODULE INFORMATION.....	5
3.1	Schematic	5
3.2	PCB Gerber	6
3.3	Bill of Materials	7
3.4	Transformer Design	9
1)	Transformer Specification	9
2)	Structure/Material	9
3.5	Adapter Module Snapshot.....	10
4	PERFORMANCE EVALUATION	11
4.1	Input Characteristics	12
1)	Input Normal Characteristics	12
2)	Standby Power / AVG Efficiency	12
4.2	Output Characteristics	13
1)	Line Regulation & Load Regulation	13
2)	Ripple & Noise	13
3)	Over Shoot & Under Shoot	14
4)	Dynamic Test	15
5)	Time Sequence	16
4.3	Protection	19
1)	Over Current Protection (OCP)	19
2)	Short Circuit Protection	19
4.4	EMI Test	20
5	SYSTEM OTHER IMPORTANT WAVEFORM	22
5.1	MOSFET VDS Wave form at 90Vac/264Vac, Normal/Output Short	22
5.2	Output Rectifier Diode VAK Waveform at Full Load	22

1 INTRODUCTION

This document presents performance characteristics of an isolated flyback converter module designed with FT861. The module features:

- Small OCP variation over universal input range implemented with simple design approach.
- Very low standby power achieved.

This document contains sessions on power supply specification, schematic/PCB Gerber/BOM, transformer design and performance data.

2 ADAPTER MODULE SPECIFICATION

2.1 Input Characteristics

AC Input Voltage Rating	100Vac to 240Vac
AC Input Voltage Range	90Vac to 264Vac
AC Input Frequency	47Hz to 63Hz
Max. In-rush Current	60 A for 100Vac/50Hz at full load
Input Current	1A (rms) Max. @ full load, 90Vac~264Vac/60Hz
Leakage Current	0.35mA Max.

Table 1

2.2 Output Characteristics

Output Voltage	+20.0V
Output Tolerance	+/-1.0V
Min. Load Current	0A
Max. Load Current	2A
Line Regulation	1%
Load Regulation	5%
Ripple & Noise	200 mV

Table 2

Note: Ripple & Noise is measured with 20MHz bandwidth limited (peak to peak value) at the end of a 12-inch twisted wire terminated with a 10uF capacitor in parallel with a 0.1uF ceramic capacitor.

2.3 Performance Specification

Total Output Power	40W Typical
Standby Power	< 0.3W @ 90Vac~265Vac, no load
Efficiency	85.3% min. @ 90Vac/60Hz with full load
Turn on Delay Time	≤3.0 sec. max. @ 100Vac/60Hz with full load
Switching Frequency	65K Hz ±3%

Table 3

2.4 Protection Features

Short Circuit Protection	Output shut down (Auto Recovery)
Over Current Protection	Output shut down (Auto Restart) when output current 1.1~1.5X

Table 4

2.5 Environmental

Operating Temperature	0°C to + 40°C
Operating Humidity	20 % to 90 % R. H.
Storage Temperature	-40°C to 85°C
Storage Humidity	0 % to + 90 % R. H.

Table 5

2.6 Dielectric Withstand (Hi-pot) Test

Input to Output	3000Vac 1 min.
-----------------	----------------

Table 6

2.7 Insulation

Input to Output	DC 500V 10M ohm min
-----------------	---------------------

Table 7

3.2 PCB Gerber

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E-mail: sales@fremontmicro.com

Tel: (86 755) 86117811 ext 805

Fax: (86 755) 86117810

Figure 2: Top View

Figure 3: Bottom view



3.3 Bill of Materials

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Table 8

3.4 Transformer Design

1) Transformer Specification

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2) Structure/Material

Table 9

Figure 4

3.5 Adapter Module Snapshot

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Figure 5

4 PERFORMANCE EVALUATION

This session presents the test results of 40W module up to date. Results on inrush current, leakage current and ESD are not included and will be added when they become available.

Overall, the module meets design specifications.

Performance Highlights:

The efficiency over 90Vac ~264Vac is $\geq 85.3\%$

The standby power is $< 0.3W$ at 230Vac/50Hz with no load

OCP value over 90Vac - 264Vac is 1.10~1.5X of rated output current

Characterization Results Summary

Test	Specification	Test
1. Input Characteristics		
Input current (90Vac~132Vac/50Hz)	1.0A Max.	0.908A
Input current (180Vac~264Vac/50Hz)	0.6A Max.	0.474A
Standby power	$< 0.3W$	0.28W
Efficiency (Average)	$> 85.3\%$	85.6%
2. Output Characteristics		
Line regulation	1%	0.1%
Load regulation	5%	0.5 %
Ripple & noise	200mV	51.2mV
Over shoot & Under shoot	1.0V	0
Dynamic test	1.0V	0.8V
3. Time Sequence		
Turn on delay time	$< 3.0S$	1.37S
Hold up time		13.6ms
Rise time		6.4ms
Fall time		10.4ms
4. Protection		
Over current protection	2.2~3.0A	3.0A
Short Circuit protection		Pass
5. Brownout/Brownout Recovery		

Table 10

4.1 Input Characteristics

1) Input Normal Characteristics

The module was tested at different input voltages (from 90Vac to 264Vac) and different load conditions (full load and no load). Efficiency and standby power were measured and listed in table 11 and table 12.

Input Voltage	I _{rms} (A)	P _{in} (W)	V _o (V)	I _o (A)	η(%)	Specification	Test Result
90V/50Hz	0.908	46.87	20.06	2.0	85.60	>85.3%	Pass
115V/50Hz	0.771	46.44	20.07	2.0	86.43		
230V/50Hz	0.474	46.30	20.09	2.0	86.78		
264V/50Hz	0.425	46.62	20.01	2.0	85.84		

Table 11: Input characteristics at full load

Note: 1. All data was measured at DC cord end if not otherwise noted.

2) Standby Power / AVG Efficiency

Input Voltage	V _o (V)	Input Power(W)	Specification	Test Result
90V/50Hz	20.37	0.18	<0.3W	Pass
115V/50Hz	20.36	0.19		
230V/50Hz	20.39	0.26		
264V/50Hz	20.25	0.28		

Table 12: Standby power at no load

Loading(%)	I _{rms} (A)	P _{in} (W)	V _o (V)	I _o (A)	η %	AVG Efficiency	Test Result
100%	0.771	46.44	20.07	2.0	86.43	85.86%	Pass
75%	0.611	34.86	20.14	1.5	86.66		
50%	0.499	23.37	20.20	1.0	86.44		
25%	0.258	12.09	20.28	0.5	83.91		

Table13: Vin: 115Vac

Loading (%)	I _{rms} (A)	P _{in} (W)	V _o (V)	I _o (A)	η %	AVG Efficiency	Test Result
100%	0.474	46.30	20.09	2.0	86.78	85.75	Pass
75%	0.367	34.55	20.18	1.5	87.61		
50%	0.259	23.38	20.25	1.0	86.61		
25%	0.145	12.39	20.32	0.5	82.00		

Table14: Vin: 230Vac

4.2 Output Characteristics

1) Line Regulation & Load Regulation

Input Voltage	No Load	Half Load	Full Load	Specification	Test Result
90Vac/50Hz	20.37	20.22	20.06	19.0~21.0	pass
115Vac/50Hz	20.36	20.20	20.07	19.0~21.0	
230Vac/50Hz	20.39	20.25	20.09	19.0~21.0	
264Vac/50Hz	20.25	20.22	20.01	19.0~21.0	
Line Regulation	0.1%			<1%	Pass
Load Regulation	0.5%			<5%	Pass

Table15: Regulation

Note: All data is measured at DC cord end

2) Ripple & Noise

Ripple& Noise Input voltage	No Load	Full Load	Spec.	Test Result	Remark
90Vac/50Hz	35mV	51.2mV	200mV	Pass	Figure 6
264Vac/50Hz	42mV	42.2mV		Pass	Figure 7

Table16: ripple & noise

Note: Ripple& noise was measured at DC cord end(1.2M/18AWG) with a 0.1uF/100v ceramic cap connected in parallel with a 10uF/50V Electrolytic cap. Bandwidth was limited to 20MHz.

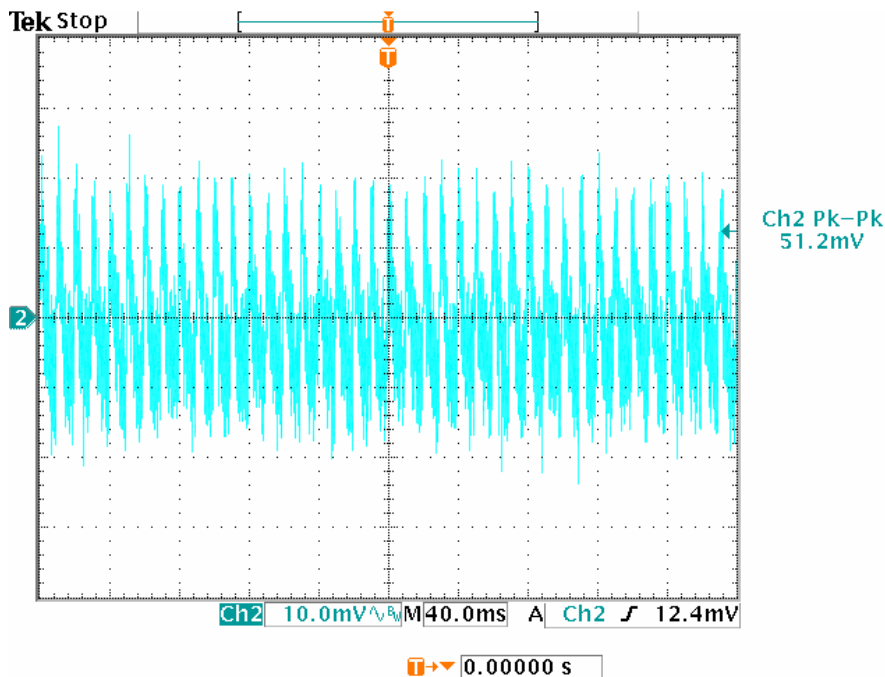


Figure 6: Measured ripple& noise waveform@90Vac/50Hz,Full load.

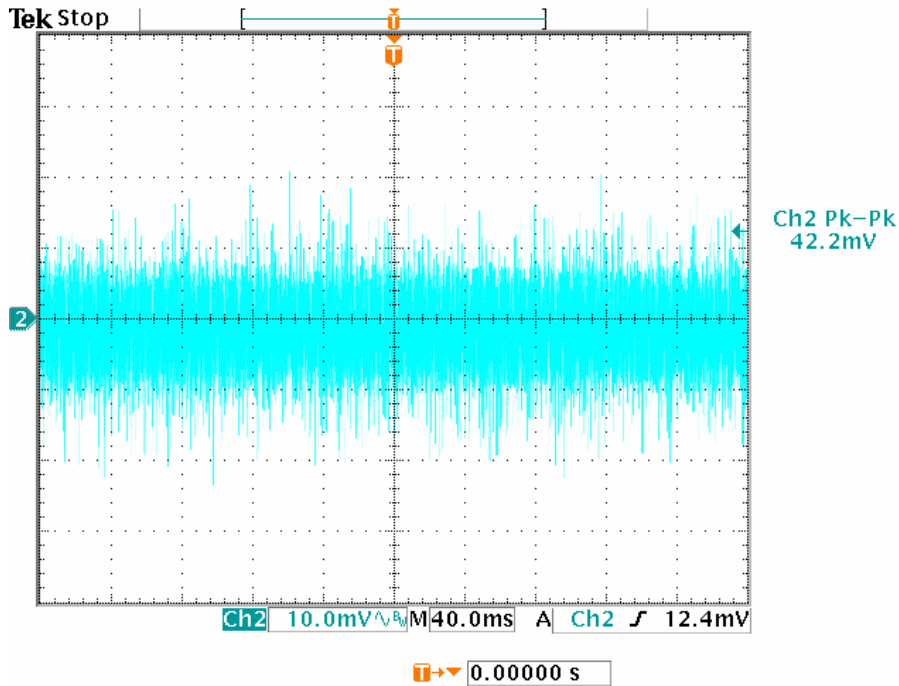


Figure 7: Measured ripple & noise waveform @ 264Vac/50Hz, full load

3) Over Shoot & Under Shoot

Over shoot/under shoot were measured under below conditions.

1. AC input switches ON for over shoot and OFF for under shoot.
2. Input voltage ranges from 90Vac/50Hz~264Vac/50Hz.

Input	Load		Meas. Data	Spec.	Test Result	Remark
90V/50Hz	Full load	over shoot	0	1.0V	Pass	
		under shoot	0		Pass	
	No load	over shoot	0		Pass	
		under shoot	0		Pass	
264V/50Hz	Full load	over shoot	0		Pass	Figure 8
		under shoot	0		Pass	
	No load	over shoot	0		Pass	
		under shoot	0		Pass	

Table 17: Over shoot/under shoot measurement results

Note: All data is from measurement taken at PCB end.

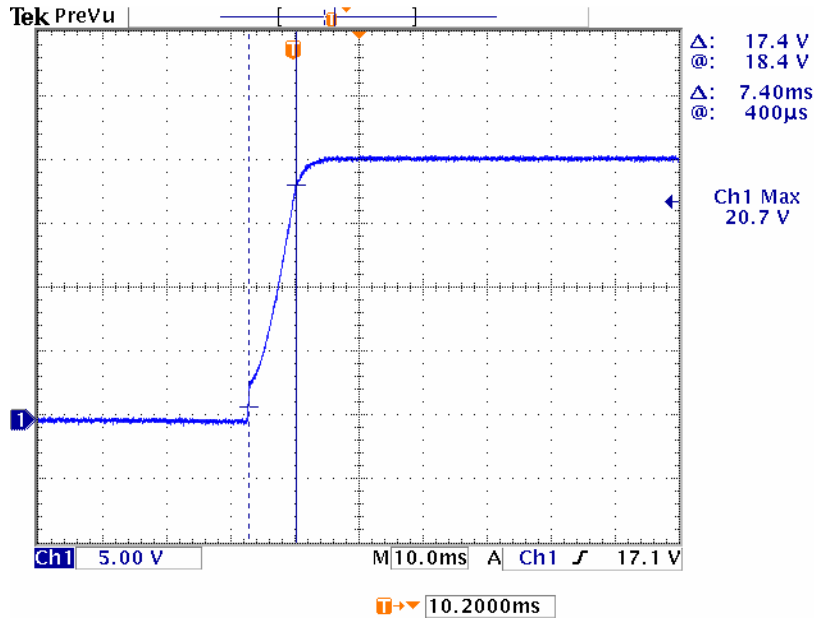


Figure 8: Measured overshoot waveform@264Vac/50Hz, full load

4) Dynamic Test

A dynamic loading with low set at 0A lasting for 5ms and high set at 2A lasting for 5ms is added to output. The ramp is set at 1A/us at transient.

Measurement was taken at 1.2M/22AWG DC cord end with data listed in Table 18.

Input Voltage	Output Voltage	Test Specifications	Test Result	Remark
264V/50Hz	19.2V~20.5V	19.0V~21.0V	Pass	Figure 9
90V/50Hz	19.2V~20.6V		Pass	Figure 10

Table 18: output voltage under dynamic test

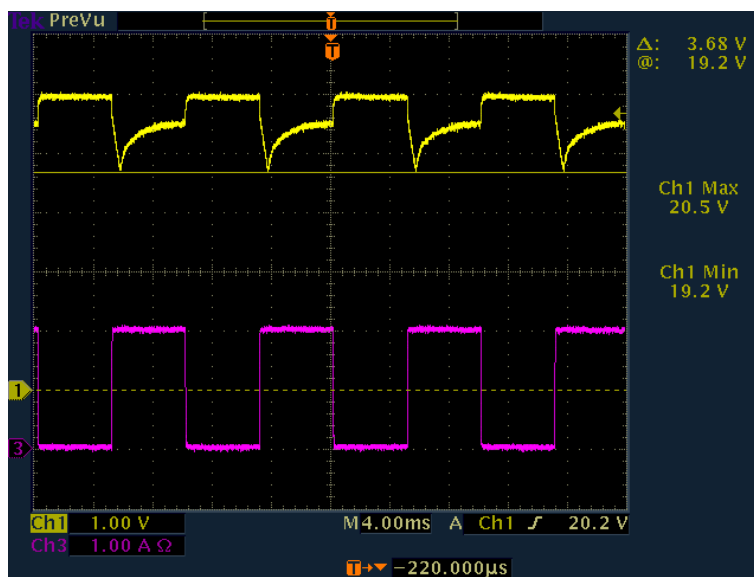


Figure 9: Output voltage waveform of under Dynamic test@264Vac/50Hz,full load

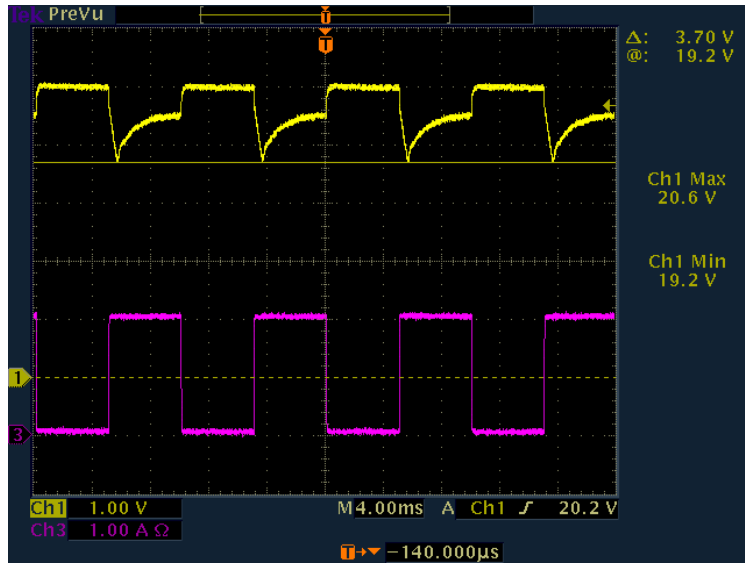


Figure 10: Output voltage waveform under Dynamic test@90Vac/50Hz,full load

5) Time Sequence

Time sequence parameters were measured with DSO.

Item	Input Voltage	Meas. Data	Test spec.	Test Result	Remark
Turn-on delay time	90V/50Hz	1.37S	<3.0S	Pass	Figure 11
	264V/50Hz	0.384S		Pass	
Hold-up time	90V/50Hz	13.6mS			Figure 12
	264V/50Hz	N.A.			
Rise Time	90V/50Hz	6.4ms		Pass	Figure 13
	264V/50Hz	N.A.			
Fall Time	90V/50Hz	10.4mS		Pass	Figure 14
	264V/50Hz	N.A.			

Table 19: turn-on delay /hold-up/Rise/Fall time measurement results

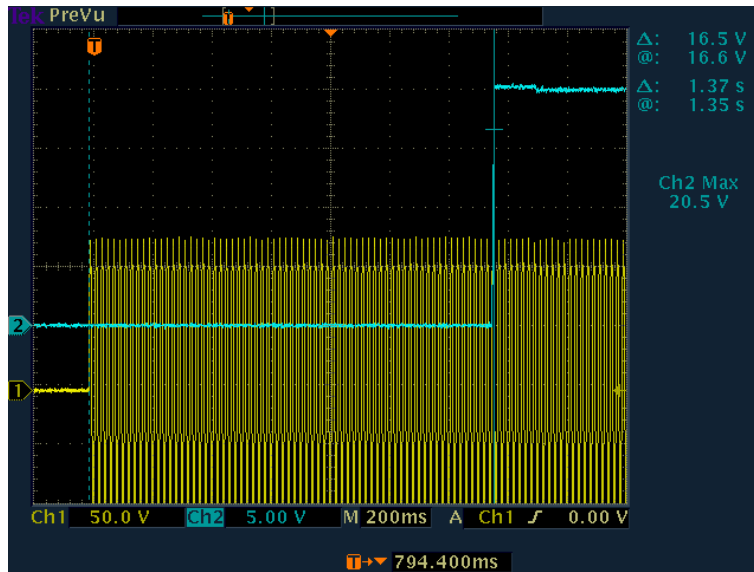


Figure 11: Turn on delay time measured waveform@90Vac/50Hz,full load

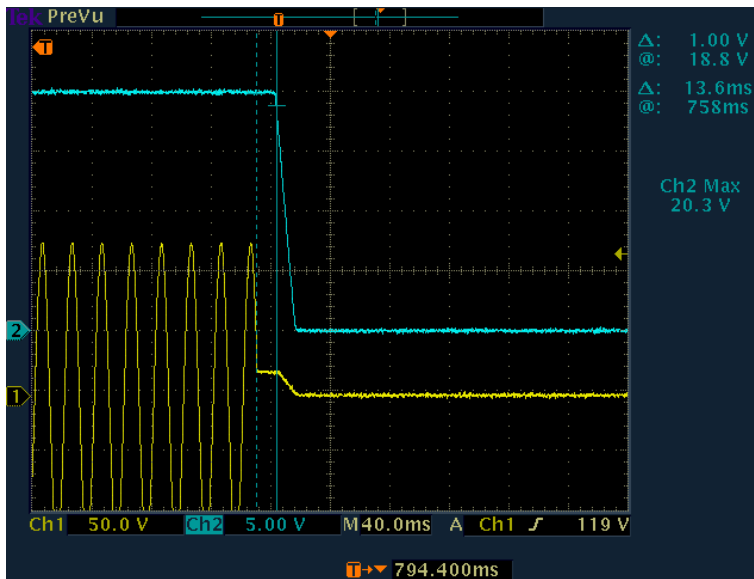


Figure 12: Hold on delay time measured waveform@90Vac/50Hz,full load

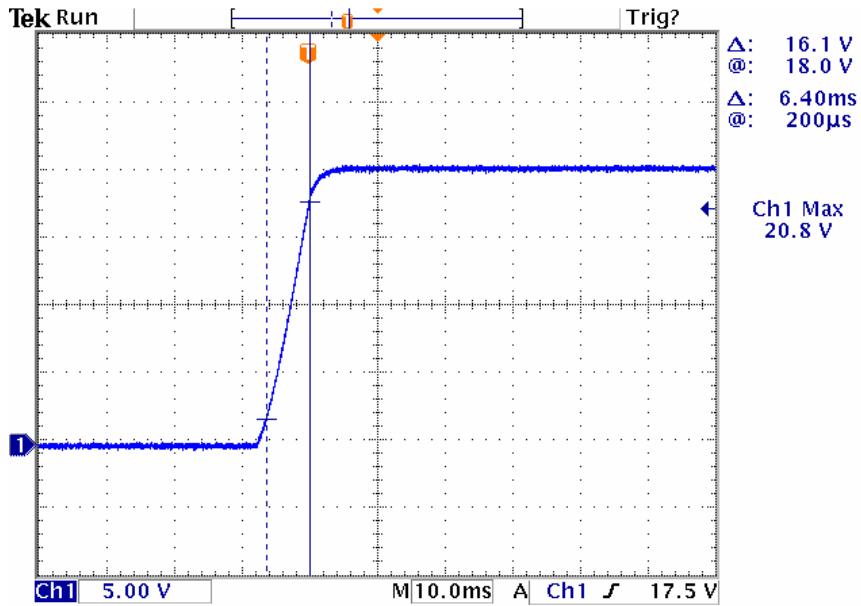


Figure 13: Rise time measured waveform@90Vac/50Hz,full load

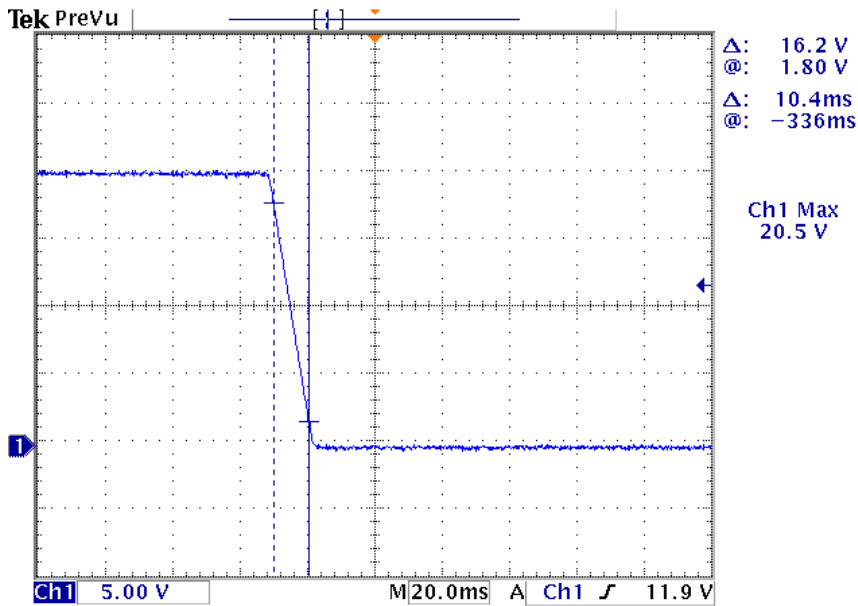


Figure 14: Fall time measured waveform@90Vac/50Hz,full load

4.3 Protection

1) Over Current Protection (OCP)

The OCP was tested at 90Vac/50Hz and 264Vac/50Hz input voltage. The results are listed in Table20.

Input Voltage	OCP	Remark
90Vac/50Hz	3.0 A	
115Vac/50Hz	N.A.	
230Vac/50Hz	N.A.	
264Vac/50Hz	2.98 A	

Table 20: OCP value vs. input voltage

2) Short Circuit Protection

The system is protected during output short circuit condition and recovered when short circuit condition is removed. The module passed SCP test.

4.4 EMI Test

The Power supply passed EN55022 Class B EMI requirement with more than 5dB margin.

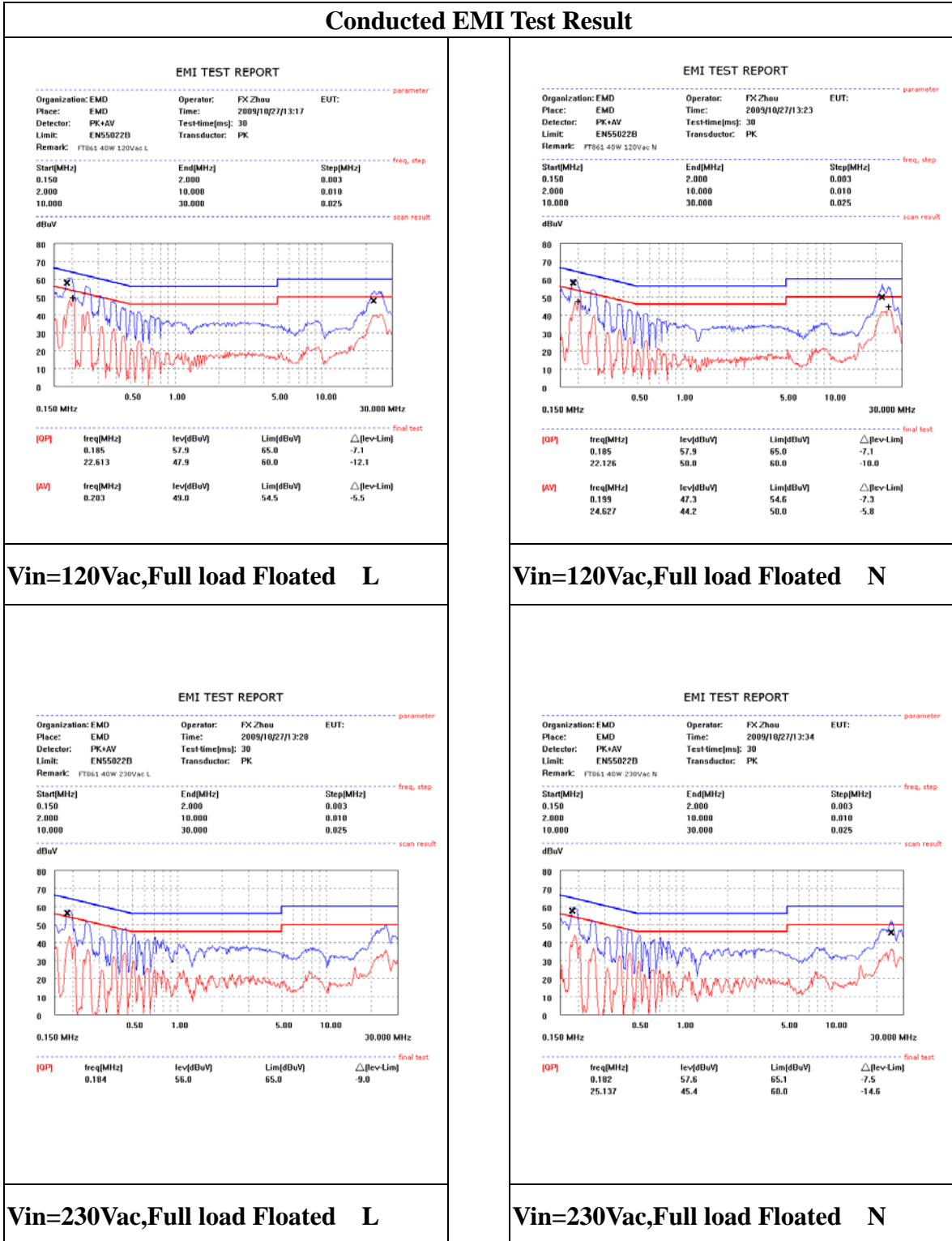


Figure 15

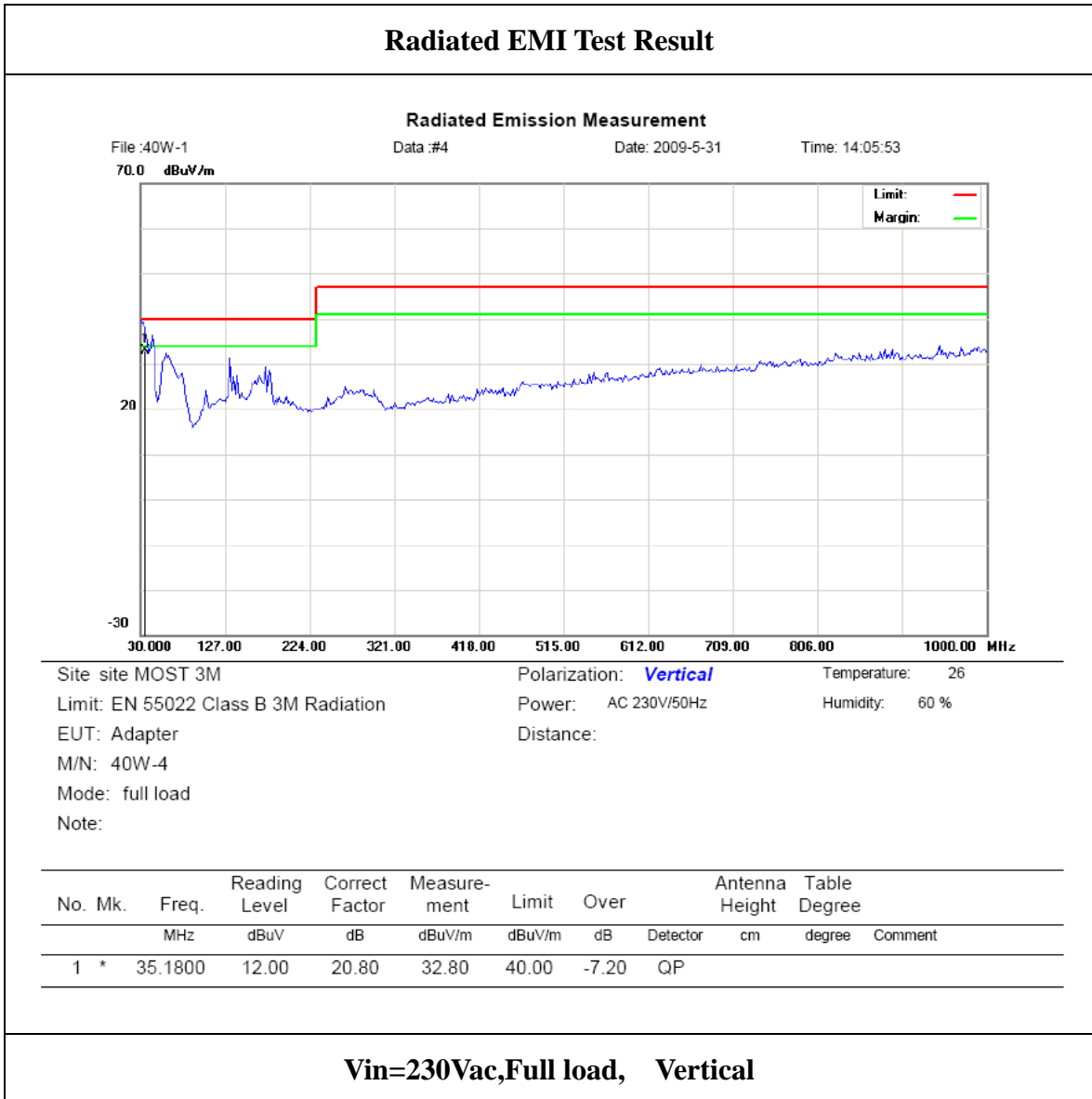
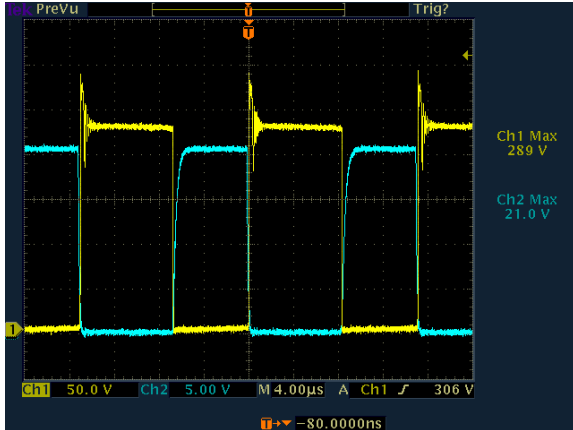


Figure 16

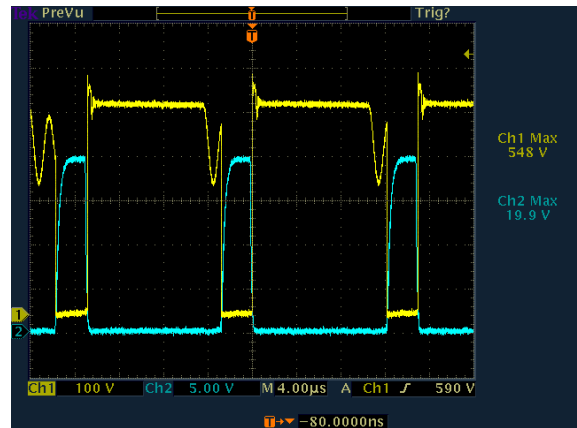
5 SYSTEM OTHER IMPORTANT WAVEFORM

5.1 MOSFET VDS Wave form at 90Vac/264Vac, Normal/Output Short

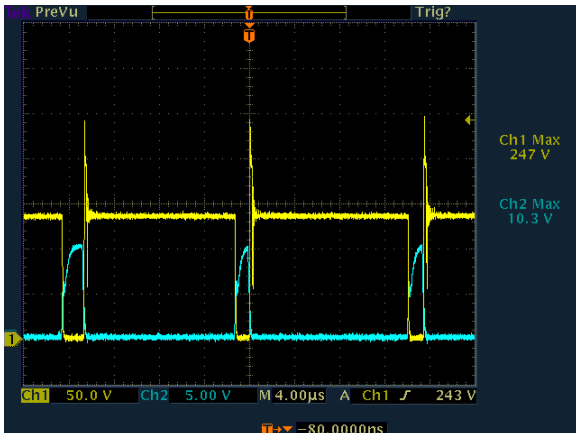
Normal, Vds wave form@90Vac/50Hz, full load



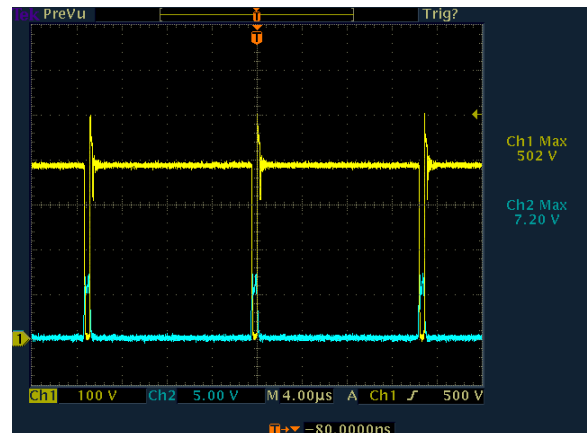
Normal, Vds wave form@264 Vac/50Hz,full load



Startup with Output short, Vds wave form@90Vac/50Hz,

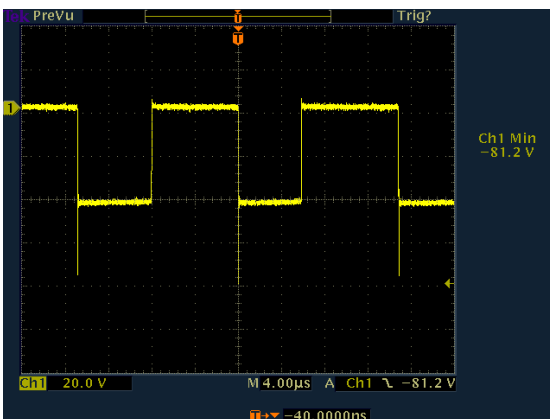


Output short, Vds wave form@264 Vac/50Hz,



5.2 Output Rectifier Diode VAK Waveform at Full Load

V_{AK} wave form@90Vac/50Hz,full load



V_{AK} wave form@264Vac/50Hz,full load

