



# Custom Wire Assembly Checklist

Please follow the step by step process & instructions below

For more information please contact Digi-Key Technical Support at 1-800-344-4539 or by e-mail at [custom.orders@digkey.com](mailto:custom.orders@digkey.com)



## STEP 1 Enter contact info, incase we have questions concerning your requirements

Name	<input type="text"/>	Company	<input type="text"/>
Title	<input type="text"/>	Address	<input type="text"/>
E-mail	<input type="text"/>	Phone Number	<input type="text"/>

## STEP 2 Fill out the form below and then click EMAIL FORM to submit request

### Wire Characteristics

What is the wire gauge (AWG)?	<input type="text"/>	What is the wire length(s)?	<input type="text"/>
Is the wire solid or stranded?	<input type="text"/>	What is the wire color(s)?	<input type="text"/>
What is the wire voltage and temperature rating and/or UL or MIL spec type?			<input type="text"/>

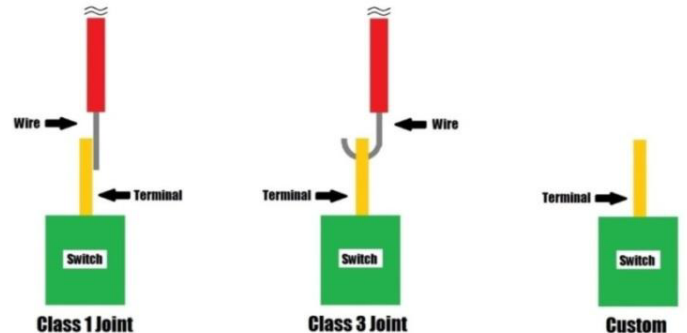
### Switch Characteristics

What is the terminal IPC class solder joint being used?

- Class 1 Joint    
  Class 3 Joint    
  Straight Solder  
 Through Terminal    
  J-Hooked    
  Custom

Which color wire goes to which switch terminal?

What value and wattage resistor is required for the LED?



Please note: Class 3 joint only applies to solder lug thru-hole terminal

### Connector/Termination

What connector(s) and/or contact(s) are being used (manufacturer and part #)?

What wire(s) goes to what pin # on the connector(s) and/or contact(s)?

What is the wire stripping length(s)?

For wire termination, does the wire insulation need to be straight cut, left on, or removed from the terminated and non-terminated ends?

- Straight Cut    
  Left On    
  Removed





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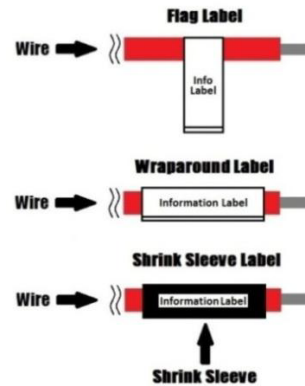
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## Miscellaneous

What shrink sleeve(s) is required (diameter, length, and location)?

Is a wraparound, flag, or shrink sleeve label needed (language sample w/ dimensions and location)?



Comments/Additional Requirements